

## Material - DIN VDM alloy 602 CA

## Standard Specification for Nickel and Nickel Alloy Strip and Sheet

Group - Non-Ferrous Nickel Alloys

Sub Group - DIN VDM alloy 602 CA Nickel and Nickel Alloy Strip and Sheet

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Strip and Sheet

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 - 0.250		
Silicon	Si %	0.500 max.		
Manganese	Mn %	0.500 max.	As-Cast or Annealing or Age Hardning	
Chromium	Cr %	24.000 - 26.000		or Age Hardning
Aluminium	Al %	1.800 - 2.400		
Copper	Cu %	0.100 max.		
Iron	Fe %	8.000 - 11.000		
Phosphorus	Р%	0.020 max.		
Sulphur	S %	0.010 max.	Mechanical Properties	
Titanium	Ti %	0.100 - 0.200	Tensile Strength in Mpa	675 min.
Yttrium	Y %	0.050 - 0.120	Yield Strength in Mpa	270 min.
Zirconium	Zr %	0.010 - 0.100	Elongation in %	30 min.
Nickel	Ni %	Balance	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
2.4633	DIN	Germany	Strip and Sheet	
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-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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